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| ULKOKIERRE HARJALTA mm | SISÄKIERRE HARJALTA mm | KIERTEE NOUSU/ <br> TUUMAA | NIMELLISKOKO | TIIVISTYSPINTA $24^{\circ}$ DIN mm KIERTEET | BSP TIIVISTYSPINTA $60^{\circ}$, BSPT, RK, R | TIIVISTYSPINTA $37^{\circ} \mathrm{JIC}$ UNF | TIIVISTYSPINTA NPSM KARTIOKIERRE NPTF | TIIVISTYSPINTA $45^{\circ}$ SAE | O-RENGASTIIVISTYS UNF | DIN 2353 L/S SARJAT PUTKILIITIN | O-RENGAS TASOTIIVIISTYS ORFS (UN) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 9,72 | 8,6 | 28 | -03 |  | $1 / 8{ }^{\prime \prime}$ |  |  |  |  |  |  |
| 9,91 | 8,6 | 27 | -03 |  |  |  | 1/2-20 |  |  |  |  |
| 10 | 8,4 |  |  | M10 $\times 1,5$ |  |  |  |  |  |  |  |
| 10 | 8,7 |  |  | M10 $\times 1,5$ |  |  |  |  |  |  |  |
| 11,1 | 9,7 | 20 | -03 |  |  | 7/16-20 |  | 7/16-20 | 7/16-20 |  |  |
| 12 | 10,2 |  |  | M12 x 1,5 |  |  |  |  |  | L-06 |  |
| 12,7 | 11,3 | 20 | -04 |  |  | 1/2-20 |  | 1/2-20 | 1/2-20 |  |  |
| 13,15 | 11,4 | 19 | -04 |  | 1/4" |  |  |  |  |  |  |
| 13,71 | 11,4 | 18 | -04 |  |  |  | 1/4-18 |  |  |  |  |
| 14,1 | 12,5 |  | -04 |  |  |  |  |  |  |  |  |
| 14 | 12,2 |  |  | M14 $\times 1,5$ |  |  |  |  |  | L-08, S-06 |  |
| 14,3 | 12,8 | 18 | -06 |  |  | 9/6-18 |  |  | 9/6-18 |  | 9/6-18 |
| 15,9 | 14,6 | 18 | -06 |  |  |  |  | 5.8.2018 |  |  |  |
| 16 | 14,2 |  |  | M16 $\times 1,5$ |  |  |  |  |  | L-10, S-08 |  |
| 16,62 | 14,9 | 18 | -06 |  | $3 / 81$ |  |  |  |  |  |  |
| 16,15 | 14,9 | 18 | -06 |  |  |  | 3/8-18 |  |  |  |  |
| 17,3 | 16 | 16 | -06 |  |  |  |  |  |  |  | 11/6-16 |
| 18 | 16,2 |  |  | M18 $\times 1,5$ |  |  |  |  |  | L-12, S-10 |  |
| 19,1 | 17,6 | 16 | -08 |  |  | 3/4-16 |  | 3/4-16 | 3/4-16 |  |  |
| 20 | 18,2 |  |  | M20 x 1,5 |  |  |  |  |  | S-12 |  |
| 20,5 | 19 | 16 | -08 |  |  |  |  |  |  |  | 13/16-16 |
| 20,9 | 18,5 | 14 | -08 |  | 1/2" |  | 1/2-14 |  |  |  |  |
| 22 | 20,2 |  |  | M $22 \times 1,5$ |  |  |  |  |  | L-15, S-14 |  |
| 22,2 | 20,5 | 14 | -10 |  |  | 7/8-14 |  | 7/8-14 | 7/8-14 |  |  |
| 22,9 | 20,6 | 14 |  |  | 5/8" |  |  |  |  |  |  |
| 24 | 22,2 |  |  | M $24 \times 1,5$ |  |  |  |  |  | S-16 |  |
| 25,2 | 23,2 | 14 | -10 |  |  |  |  |  |  |  | Jan. 14 |
| 26 | 24,2 |  |  | M26 x 1,5 |  |  |  |  |  | L-18 |  |
| 27 | 24,4 |  |  | M27 $\times 2$ |  |  |  |  |  |  |  |
| 26,26 | 24,1 | 14 | -12 |  | $3 / 41$ |  | 3/4-14 |  |  |  |  |
| 26,9 | 25,4 | 14 | -12 |  |  |  |  | 11/16-14 |  |  |  |
| 26,9 | 24,9 | 12 | -12 |  |  | 11/16-12 |  |  | 11/16-12 |  |  |
| 30 | 27,9 |  |  | M $30 \times 2$ |  |  |  |  |  | L-22. S-20 |  |
| 30 | 28,05 |  |  | M $30 \times 1,5$ |  |  |  |  |  |  |  |
| 30 | 28 | 12 | -12 |  |  |  |  |  |  |  | 13/16-12 |
| 33 | 30,4 |  |  | M $33 \times 2$ |  |  |  |  |  |  |  |
| 33,24 | 30,3 | 11 | -16 |  | 1" |  |  |  |  |  |  |
| 33,3 | 31,3 | 12 | -16 |  |  | 15/16-22 |  | 15/16-22 | 15/6-22 |  |  |
| 33,4 | 30,3 | $11^{1 / 2}$ | -16 |  |  |  | $1-111 / 2$ |  |  |  |  |
| 36 | 33,9 |  |  | M36 $\times 2$ |  |  |  |  |  | L-28, S-25 |  |
| 36,4 | 34,5 | 12 | -16 |  |  |  |  |  |  |  | 17/16-12 |
| 38 | 36,05 |  |  | M $38 \times 1,5$ |  |  |  |  |  |  |  |
| 41,3 | 39,2 | 12 | -20 |  |  | 15/8-12 |  | 15/8-12 | 15/8-12 |  |  |
| 42 | 39,5 |  |  | M $42 \times 2$ |  |  |  |  |  | S-30 |  |
| 41,9 | 38,9 | 11 | -20 |  | 11/4" |  |  |  |  |  |  |
| 42 | 39,2 | 111/2 | -20 |  |  |  | $11 / 4-111 / 2$ |  |  |  |  |
| 42,8 | 40,8 | 12 | -20 |  |  |  |  |  |  |  | 111/16-12 |
| 45 | 42,4 |  |  | M $45 \times 2$ |  |  |  |  |  | L-35 |  |
| 45 | 43,05 |  |  | M $45 \times 1,5$ |  |  |  |  |  |  |  |
| 47,6 | 45,6 | 12 | -24 |  |  | 17/8-12 |  | 17/8-12 | 17/8-12 |  |  |
| 47,8 | 44,8 | 11 | -24 |  | $11 / 2^{\prime \prime}$ |  |  |  |  |  |  |
| 47,9 | 45,1 | 111/2 | -24 |  |  |  | 11/2-111/2 |  |  |  |  |
| 48 | 45,4 |  |  | M $48 \times 2$ |  |  |  |  |  |  |  |
| 50,6 | 48,8 |  | -24 |  |  |  |  |  |  |  | 2.Dec |
| 52 | 49,5 | 12 |  | M54 $\times 2$ |  |  |  |  |  | L-42, S-38 |  |
| 52 | 50,05 |  |  | M52 x 1,5 |  |  |  |  |  |  |  |
| 59,6 | 56,6 | 11 | -32 |  | $2 "$ |  |  |  |  |  |  |
| 59,7 | 57 | 111/2 | -32 |  |  |  | 2-111/2 | $2^{1 / 2}-12$ | $2^{1 ⁄ 2}-12$ |  |  |
| 63,5 | 61,5 | 12 | -32 |  |  | $2^{1 / 2}-12$ |  |  |  |  |  |
| 65 | 62,4 |  |  | M62 $\times 2$ |  |  |  |  |  |  |  |
| 72 | 68,75 |  |  | M72 $\times 3$ |  |  |  |  |  |  |  |
| 72 | 69,84 |  |  | M $72 \times 2$ |  |  |  |  |  |  |  |
| 75,8 | 72,2 | 11 | -40 |  | $2^{1 / 21}{ }^{\prime \prime}$ |  |  |  |  |  |  |
| 80 | 75,67 |  |  | M80 $\times 4$ |  |  |  |  |  |  |  |
| 80 | 77,83 |  |  | M80 $\times 2$ |  |  |  |  |  |  |  |
| 87,9 | 84,9 | 11 | -48 |  | $3 "$ |  |  |  |  |  |  |
| 88,9 | 82,9 | 8 | -48 |  |  |  | 3" |  |  |  |  |
| 90 | 87,4 |  |  | M90 $\times 4$ |  |  |  |  |  |  |  |
| 90 | 88,7 |  |  | M90 $\times 2$ |  |  |  |  |  |  |  |
| 100 | 97,4 |  |  | M100 $\times 4$ |  |  |  |  |  |  |  |
| 100 | 98,7 |  |  | M100 $\times 2$ |  |  |  |  |  |  |  |
| 110 | 107,4 |  |  | M110 $\times 4$ |  |  |  |  |  |  |  |
| 113,3 | 110,07 | 11 | -64 |  | 4" |  |  |  |  |  |  |
| 114,3 | 108,26 | 8 | -64 |  |  |  | 4" |  |  |  |  |
| 125 | 122,4 |  |  | M125 $\times 4$ |  |  |  |  |  |  |  |
| 140 | 137,4 |  |  | M140 $\times 4$ |  |  |  |  |  |  |  |
| 138,43 | 135,47 | 11 |  |  | 5" |  |  |  |  |  |  |
| 141,3 | 135,24 | 8 |  |  |  |  | 5" |  |  |  |  |
| 160 | 156,1 |  |  | M160 6 |  |  |  |  |  |  |  |
| 163,83 | 160,87 | 11 |  |  | $6 "$ |  |  |  |  |  |  |
| 168,28 | 162,07 | 8 |  |  |  |  | $6 "$ |  |  |  |  |

